

NORSYSTEM BOAT EPOXY RESIN (SLOW HARDENER) NOV 2023

PRODUCT DATA SHEET

NORGLASS LABORATORIES PTY.LTD.

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NORSYSTEM BOAT EPOXY RESIN (SLOW HARDENER)

DESCRIPTION: A slow setting Hardener for warmer areas.

USES: Laminating timbers with composite reinforcing materials gluing, filling and fairing.

PROPERTIES (at 20°C)

COLOUR: Clear when mixed with Norsystem Base

TOXICITY: See precautions

FINISH: Clear

COVERAGE: Varies according to uses

CURE TO SOLID: 20-24 hours when mixed with Norsystem Base

POT LIFE: 100mls when mixed 1 - 1.25 hrs @ 20°C

MIXING RATIO: 1:3 by volume

THINNING: Not recommended

WEIGHT/LITRE: 0.970 kg

VOLUME SOLIDS: 100%

FLASH POINT: < 100°C

CLEAN UP: Norglass Epoxy Thinner

U.N. NUMBER: 2735

PREPARATION: Refer to NORGLASS REINFORCING GUIDE for use.

APPLICATION: Varies according to methods used.

Mixing ratio is 3 parts by volume of Norsystem Base with 1 part by volume of Norsystem Slow or Fast Hardener. **Thorough stirring is essential**. Allow 5-10 minutes for induction then add the extenders selected or pour into a shallow paint tray for laminating. Apply by squeegee, spatula or short nap roller for the

chosen application.

TRANSPORTATION: DG Class 8 HAZCHEM 2X P.G. II

Sizes: 1.5 Litre, 750 ml, 250 ml

PRECAUTIONS: Mild skin irritant. Some allergic reactions can occur. If this happens, cease using

immediately. Wear protective clothing at all times. Provide adequate

ventilation during use.

FIRST AID: If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11

26 or (NZ) 0800 764 766 and have label information ready.

If swallowed DO NOT induce vomiting. Give large quantities of water or milk. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and consult a doctor. Remove contact lenses if present and easy to do and continue rinsing. If skin contact causes irritation, remove contaminated clothing and wash skin thoroughly. If breathing difficulty arises remove to fresh

air. Apply artificial respiration if not breathing.

SPECIAL INSTRUCTIONS: