

PRODUCT DATA SHEET

NORGLASS LABORATORIES PTY.LTD.

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NoRUST ALL SURFACE PRIMER

- DESCRIPTION:** A state-of-the-art ALL SURFACE PRIMER It contains superior non toxic inhibiting pigments and is formulated to resist humidity and salt spray conditions. Because of NoRUST's outstanding adhesion it can also be used as a primer for non-ferrous metals and as a **stain sealer and blocker**.
- USES:** Stainless Steel - Cast Iron - Aluminium – Laminate – Fibro – Gyprock - Bronze – PVC- Timber and many other substrates.

PROPERTIES (at 20°C)

- COLOUR:** Red Oxide White & Grey
- TOXICITY:** Non Toxic pigments
- FINISH:** Low sheen Texture
- COVERAGE:** 10m² per litre (D.F.B. 40 microns)
- DRYING TIME:** Touch dry 20 minutes at 20°C
- RECOATING:** 2 - 3 HOURS - (24 hours if a 2 pack is to be brush applied) Allow longer if volatile 2 pack spraying thinners are to be used.
- POT LIFE:** N/A
- MIXING RATIO:** N/A
- THINNING:** Maximum of 5% WEATHERFAST BRUSHING THINNERS if brushed or rolled. For spraying reduce 25-33 1/3% with only WEATHERFAST SPRAYING THINNERS. **Do not substitute other Solvents**
- WEIGHT/LITRE:** 1.420kg
- VOLUME SOLIDS:** 55%

FLASH POINT:	27°C
CLEAN UP:	WEATHERFAST BRUSHING THINNERS or WEATHERFAST SPRAYING THINNERS
UN NUMBER:	1263
PREPARATION:	Steel: Sandblast to white metal (AS 1627.4) or power wire brush to a clean metal state. Other Metals: Sandblast, degrease with ACETONE and ensure no skin/finger print residue remains. For New Aluminium or Galvanized Steel, etch using METAL ETCH GEL, then wash down with water. Prior to painting, surfaces should be cleaned using NORCLEAN-PLUS. Other Surfaces: Ensure the area is sanded, thoroughly cleaned down and dry.
APPLICATION:	Brush & Roller: Stir thoroughly and apply straight from the can immediately after the surface has been prepared. In hot weather up to 5% of Weatherfast Brushing Thinners can be added to assist flow. At 20°C a second coat may be applied after 3 hours. On metals 3 coats should be applied at right angles between coats. In colder conditions allow longer drying time between coats. Spray: Thin to the appropriate viscosity (20-30% according to the pressure system used) with NORGLASS WEATHERFAST SPRAYING THINNERS. DO NOT SUBSTITUTE OTHER THINNERS, as they will be incompatible. Overcoating: Further coats of NoRust may be applied after 2 hours. However, if a 2 pack product is to be used allow at least 24 hours before continuing.
TRANSPORTATION:	DG class 3 HAZCHEM 3Y P.G. III Sizes available 10litre, 4litre, 2litre, 1litre, 500ml, 250ml, 100ml (White only) and 300g aerosols.
PRECAUTIONS:	Avoid skin contact and do not smoke during application. Wear protective gloves, goggles and a mask during use. Provide adequate ventilation. If spraying this product in a confined area an air fed face mask should be worn at all times. Wash hands before eating or smoking.
FIRST AID:	If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 13 11 26 or (NZ) 0800 764 766 and have label information ready. If swallowed DO NOT induce vomiting. Give large quantities of water or milk. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and consult a doctor. Remove contact lenses if present and easy to do and continue rinsing. If skin contact causes irritation, remove contaminated clothing and wash skin thoroughly. If breathing difficulty arises remove to fresh air. Apply artificial respiration if not breathing.
SPECIAL INSTRUCTIONS:	N/A

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