SAFETY DATA SHEET

Section 1. Identification of the material and the supplier

Product:	**Staybond Epoxy Glue Base**
Item Code:	1001
Product Use:	Adhesive when used along with Staybond Glue Hardener
Restriction of Use:	Refer to Section 15
Australian Supplier:	**Norglass Paints**
Address:	59 Moxon Road Punchbowl NSW 2196 Australia
Telephone:	+61 2 9708 2200
Email:	info@norglass.com.au
New Zealand Supplier:	xxx
Address:	xxx xxx
Telephone:	0508 724687
Emergency Numbers:	
Australia:	**13 1126 (Poisons Information Centre)**
New Zealand:	**0800 764 766 (National Poison Centre)**
Date of SDS Preparation:	15 November 2023

Section 2. Hazards Identification

Australia:
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia

New Zealand:
This substance is hazardous according to the EPA Hazardous Substances (Classification) Notice 2020

EPA Approval No: Surface Coatings and Colourants (subsidiary) – HSR002670

Pictograms

Signal Word: **DANGER**

GHS Classification and Category	Hazard Code	Hazard Statement
Aspiration hazard Cat. 1	H304	May be fatal if swallowed and enters airways.
Skin irritation Cat. 2	H315	Causes skin irritation.
Eye irritation Cat. 2	H319	Causes serious eye irritation.
Skin sensitisation Cat. 1	H317	May cause an allergic skin reaction.

Specific target organ toxicity – repeated exposure Cat. 2	H373	May cause damage to organs through prolonged or repeated exposure.
Hazardous to the aquatic environment chronic Cat. 2	H411	Toxic to aquatic life with long lasting effects.

Prevention Code	Prevention Statement
P102	Keep out of reach of children.
P103	Read carefully and follow all instructions.
P260	Do not breathe dust, fume, gas, mist or vapours.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective clothing.

Response Code	Response Statement
P101	If medical advice is needed, have product container or label at hand.
P314	Get medical advice/attention if you feel unwell.
P331	Do NOT induce vomiting.
P362 + P364	Take off contaminated clothing and wash before re-use.
P391	Collect spillage.
P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.

Storage Code	Storage Statement
P405	Store locked up.

Disposal Code	Disposal Statement
P501	Dispose of according to Local Regulations or Authorities

Section 3. Composition / Information on Ingredients

Ingredients	Wt%	CAS NUMBER.
High Viscosity Bisphenol a Liquid Resin	70	25068-38-6
Low Viscosity Liquid Epoxy Resin	24	Proprietary
Additives	Up to 100	Proprietary

Section 4. First Aid Measures

Routes of Exposure:

If in Eyes — Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice.

If on Skin — Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. If skin irritation or rash occurs: get medical advice/attention.

If Swallowed — Rinse mouth. DO NOT induce vomiting. If the victim is conscious give water or milk to drink to dilute the effect. If vomiting occurs, place victim face downwards, with the head turned to the side and lower than the hips to prevent vomit entering the lungs. Seek medical attention.

If Inhaled — Remove person to fresh air. Remove contaminated clothing and loosen remaining clothing. Allow person to assume most comfortable position and keep warm. Keep at rest until fully recovered. Get medical advice if breathing becomes difficult.

Most important symptoms and effects, both acute and delayed

Symptoms:

Ingestion: Not applicable.
Inhalation: Not applicable.
Skin: Causes skin irritation. May cause an allergic skin reaction.
Eye: Causes serious eye irritation.
Chronic: May be fatal if swallowed and enters airways.
May cause damage to organs through prolonged or repeated exposure.

Section 5. Fire Fighting Measures

Hazard Type	Non Flammable Liquid
Hazards from combustion products	Under thermal degradation decomposition products are mainly phenolic compounds. Carbon monoxide and carbon dioxide.
Suitable Extinguishing media	Extinguishing media carbon dioxide, foam or dry chemicals.
Precautions for firefighters and special protective clothing	Firefighters should wear self-contained breathing apparatus.
HAZCHEM CODE	**3Z**

Section 6. Accidental Release Measures

Personal precautions:
Wear protective equipment as detailed in Section 8. Clear area of any unprotected personnel.

Environmental precautions:
Do not discharge into drains/surface waters/groundwater. Do not discharge into the subsoil/soil. Notify authorities if product enters sewers or public waters.

Spill and Disposal procedures:
Extinguish all sources of ignition. Spilt material should be absorbed into dry inert material such as sand, earth or sawdust and disposed by incineration by approved agent or local regulations.

Section 7. Handling and Storage

Precautions for Handling:

- Read carefully and follow all instructions.
- Do not breathe dust, fume, gas, mist or vapours.
- Wash hands thoroughly after handling.
- Contaminated work clothing should not be allowed out of the workplace.
- Avoid release to the environment.
- Wear protective clothing.

Precautions for Storage:

- Store away from incompatible materials listed in Section 10.
- Store locked up.
- Store in a cool place. Keep containers closed.
- Keep out of reach of children.

Section 8 Exposure Controls / Personal Protection

WORKPLACE EXPOSURE STANDARDS (provided for guidance only)

Substance	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³

No ingredients have known exposure limits.

Workplace Exposure Standard – Time Weighted Average (WES-TWA). The time-weighted average exposure standard designed to protect the worker from the effects of long-term exposure. Workplace Exposure Standard – Short-Term Exposure Limit (WESSTEL). The 15-minute average exposure standard. Applies to any 15- Minute period in the working day and is designed to protect the worker against adverse effects of irritation, chronic or irreversible tissue change, or narcosis that may increase the likelihood of accidents. The WES-STEL is not an alternative to the WES-TWA; both the short-term and time-weighted average exposures apply. Workplace Exposure Standards and Biological Exposure Indices APRIL 2022 13TH EDITION.

Engineering Controls

Use only in well ventilated areas. Introduce local exhaust ventilation if necessary.

Personal Protection Equipment

Eyes	Wear safety goggles.
Hands and Skin	Wear chemical resistant gloves. Wear overalls and use barrier cream.
Respiratory	Avoid breathing vapour or dust by wearing approved respirators.

Section 9 Physical and Chemical Properties

Appearance	Viscous Translucent Cream
Odour	Pine odour
Odour Threshold	Not applicable
pH	Not applicable
Boiling Point	Not applicable
Melting Point	Not applicable
Freezing Point	Not applicable
Flash Point	>200^{0}C
Flammability	Not applicable
Upper and Lower Exposure Limits	Not applicable
Volatile Component	Not applicable
Vapour Density	Not applicable
Specific Gravity	1.100
Solubilities	Insoluble
Partition Coefficient:	Not applicable
Auto-ignition Temperature	Not applicable
Decomposition Temperature	Not applicable
Kinematic Viscosity	Not applicable
Particle Characteristics	Not applicable

Section 10. Stability and Reactivity

Stability of Substance	This product is stable under normal conditions.
Conditions to Avoid	Avoid excessive heating.
Incompatible Materials	Avoid acid bases amines and oxidising materials.
Hazardous Decomposition Products	Under thermal degradation decomposition products are mainly phenolic compounds. Carbon monoxide and carbon dioxide.

Section 11 Toxicological Information

Acute Effects:

Swallowed	Not applicable.
Dermal	Not applicable.
Inhalation	Not applicable.
Eye	Causes serious eye irritation.
Skin	Causes skin irritation. May cause an allergic skin reaction.

Chronic Effects:

Carcinogenicity	Not applicable.
Reproductive Toxicity	Not applicable.
Germ Cell Mutagenicity	Not applicable.
Aspiration	May be fatal if swallowed and enters airways.
STOT/SE	Not applicable.
STOT/RE	Causes damage to organs through prolonged or repeated exposure.

Section 12. Ecotoxicological Information

Toxic to aquatic life with long lasting effects.

Persistence and degradability	No data available
Bioaccumulation	No data available
Mobility in Soil	No data available
Other adverse effects	No data available
Precautions	Do not allow to enter waterways.

Section 13. Disposal Considerations

Disposal Method: Place recovered product into an appropriate waste container for disposal through appropriate waste company or specialized landfill in accordance with local regulations.

Precautions: Ensure waste container containing recovered product is labelled "Hazardous Waste – Ecotoxic". If triple rinsing container, add rinsate to waste container for disposal.

Disposal methods to avoid: Do not allow to enter waterways.

Section 14 Transport Information

This product is classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code) (7th edition).

This product is classified as a Dangerous Good for transport in NZ ; NZS 5433:2020

Road, Rail, Sea and Air Transport

UN No	3082
Class - Primary	9
Packing Group	III
Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS LIQUID, N.O.S
Marine Pollutant	YES

Special Provisions	If the product's individual container is below 5L/kg, it can be transported as a non-DG as long as the product packaging is still labelled as per DG requirements and the driver is given safety information in accordance with Chapter 3.4 of the UNRTDG.

Section 15 Regulatory Information

Australia:
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

Classified as a **Schedule 5** Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

New Zealand:
This substance is classified hazardous according to the EPA Hazardous Substances (Classification) Notice 2020

EPA Approval Code: Surface Coatings and Colourants (subsidiary) – HSR002670

HSW (HS) Regulations 2017 and EPA Notices	Trigger Quantity
Certified Handler	Not required
Location Certificate	Not required
Tracking Trigger Quantities	Not required
Signage Trigger Quantities	1000L
Emergency Response Plan	1000L
Secondary Containment	1000L
Restriction of Use	Only use for the intended purpose.

Section 16 Other Information

Glossary

EC_{50}	Median effective concentration.
EEL	Environmental Exposure Limit.
EPA	Environmental Protection Authority
HSNO	Hazardous Substances and New Organisms.
HSW	Health and Safety at Work.
LC_{50}	Lethal concentration that will kill 50% of the test organisms inhaling or ingesting it.
LD_{50}	Lethal dose to kill 50% of test animals/organisms.
LEL	Lower explosive level.
OSHA	American Occupational Safety and Health Administration.
TEL	Tolerable Exposure Limit.
TLV	Threshold Limit Value-an exposure limit set by responsible authority.
UEL	Upper Explosive Level
WES	Workplace Exposure Limit

References:
Australia:

1. Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice.
2. Standard for the Uniform Scheduling of Medicines and Poisons.
3. Australian Code for the Transport of Dangerous Goods by Road & Rail.
4. Model Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.
5. Workplace exposure standards for airborne contaminants, Safe work Australia.
6. American Conference of Industrial Hygienists (ACGIH).
7. Globally Harmonised System of classification and labelling of chemicals.

New Zealand:

1. EPA Hazardous Substances (Safety Data Sheets) Notice 2017
2. Workplace Exposure Standards and Biological Exposure Indices APRIL 2022 edition.
3. Assigning a hazardous substance to a HSNO Approval (Aug 2013).
4. Transport of Dangerous goods on land NZS 5433:2020
5. HSW (Hazardous Substances) Regulations 2017

Disclaimer

This document has been prepared by TCC (NZ) Ltd and serves as the suppliers Safety Data Sheet ('SDS'). It is based on information concerning the product which has been provided to TCC (NZ) Ltd or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer. While TCC (NZ) have taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, TCC (NZ) Ltd accept no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS

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Please contact the Australian Manufacturer or New Zealand distributor, if further information is required.

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