PRODUCT DATA SHEET

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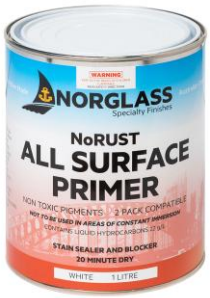

NoRUST ALL SURFACE PRIMER

DESCRIPTION: A state-of-the-art ALL SURFACE PRIMER that contains superior non toxic inhibiting pigments and is formulated to resist humidity and salt spray conditions. Because of NoRUST's outstanding adhesion it can also be used as a primer for non-ferrous metals and as a **stain sealer and blocker.**

USES: Stainless Steel, Cast Iron, Aluminium, Laminate, Fibro, Gyprock, Bronze, PVC, Timber and many other substrates.

SIZES: 10litre, 4litre, 2litre, 1litre, 500ml, 250ml, 100ml (White only) and 300g aerosols.

PROPERTIES (at 20°C)

COLOURS: White, Grey, Red, & Black

TOXICITY: See precautions and refer to Safety Data Sheet

FINISH: Low sheen texture

COVERAGE: 10m2 per litre (D.F.B. 40 microns)

DRYING TIME: Touch dry 20 minutes at 20°C

RECOATING: 2 - 3 Hours (24 hours if a 2 pack is to be brush applied). Allow longer if volatile 2 pack spraying thinners are to be used.

POT LIFE: N/A

MIXING RATIO: N/A

THINNING: Maximum of 5% WEATHERFAST BRUSHING THINNERS if brushed or rolled. For spraying reduce 25-33% with only WEATHERFAST SPRAYING THINNERS. **Do not substitute other Solvents**

WEIGHT/LITRE: 1.420kg

VOLUME SOLIDS: 55%

FLASH POINT: 27°C

CLEAN UP: WEATHERFAST BRUSHING THINNERS or WEATHERFAST SPRAYING THINNERS

UN NUMBER: 1263

TRANSPORTATION: DG class: 3 HAZCHEM: 3Y P.G. III

PREPARATION: **Steel:** Sandblast to white metal (AS 1627.4) or power wire brush to a clean metal state. **Other Metals:** Sandblast, degrease with ACETONE and ensure no skin/finger print residue remains. For New Aluminium, etch using METAL ETCH GEL, then wash down with water. Prior to painting, surfaces should be cleaned using NORCLEAN-PLUS. **Other Surfaces:** Ensure the area is sanded, thoroughly cleaned and dry.

APPLICATION: **Brush & Roller:** Stir thoroughly and apply straight from the can immediately after the surface has been prepared. In hot weather up to 5% of WEATHERFAST BRUSHING THINNERS can be added to assist flow. At 20°C a second coat may be applied after 3 hours. On metals 3 coats should be applied at right angles between coats. In colder conditions allow longer drying time between coats.
Spray: Thin to the appropriate viscosity (20-30% according to the pressure system used) with WEATHERFAST SPRAYING THINNERS. **DO NOT SUBSTITUTE OTHER THINNERS, as they will be incompatible.**

Overcoating: Further coats of NoRust All Surface Primer may be applied after 2 hours. However, if a 2 pack product is to be used allow at least 24 hours before continuing.

SPECIAL INSTRUCTIONS: N/A

PRECAUTIONS: Wear protective clothing and equipment.
Keep away from heat, sparks, open flames or hot surfaces. No smoking.
Use only non-sparking tools. Take precautionary measures against static discharge.
Use outdoors or in a well-ventilated area. Do not breathe dust, fume, gas, mist or vapours.
Wash hands thoroughly after handling.
Keep container tightly closed.
Store locked up, in a well-ventilated place. Keep cool.
Keep out of reach of children

FIRST AID: If poisoning occurs call a doctor or Poisons Information Centre (Aust) on 131126 or (NZ) 0800 764 766 and have label information ready.
If in Eyes rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists get medical advice.
If on Skin wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. If skin irritation occurs get medical advice/attention.
If Swallowed rinse mouth. DO NOT induce vomiting. Give a glass of water. Never give anything to the mouth of an unconscious person. If vomiting occurs, place victim face downwards, with the head turned to the side and lower than the hips to prevent vomit entering the lungs.
If Inhaled remove person to fresh air. Remove contaminated clothing and loosen remaining clothing. Allow person to assume most comfortable position and keep warm. Keep at rest until fully recovered. Get medical advice if breathing becomes difficult.

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