SAFETY DATA SHEET

Section 1. Identification of the material and the supplier

Product:	**Norfill Epoxy Filler Hardener**
Item Code:	1112
Product Use:	Epoxy Filler Hardener
Restriction of Use:	Refer to Section 15
Australian Supplier:	**Norglass Paints**
Address:	59 Moxon Road Punchbowl NSW 2196 Australia
Telephone:	+61 2 9708 2200
Email:	info@norglass.com.au
New Zealand Supplier:	xxx
Address:	xxx xxx
Telephone:	0508 724687
Emergency Numbers:	
Australia:	**13 1126 (Poisons Information Centre)**
New Zealand:	**0800 764 766 (National Poison Centre)**
Date of SDS Preparation:	28 September 2026 v4

Section 2. Hazards Identification

Australia:
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia

New Zealand:
This substance is hazardous according to the EPA Hazardous Substances (Classification) Notice 2020

EPA Approval No: Additives, Process Chemicals and Raw Materials (subsidiary)–HSR002503

Pictograms

Signal Word: **DANGER**

GHS Classification and Category	Hazard Code	Hazard Statement
Skin irritation Cat. 2	H315	Causes skin irritation.
Skin sensitisation Cat. 1	H317	May cause an allergic skin reaction.
Germ cell mutagenicity Cat. 2	H341	Suspected of causing genetic defects.

Specific target organ toxicity – repeated exposure Cat. 2	H373	May cause damage to organs through prolonged or repeated exposure.
Serious eye damage Cat. 1	H318	Causes serious eye damage.
Hazardous to the aquatic environment chronic Cat. 2	H411	Toxic to aquatic life with long lasting effects.

Prevention Code	**Prevention Statement**
P103	Read carefully and follow all instructions.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe fumes, vapours or spray.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment [if this is not the intended use].
P280	Wear protective clothing [as detailed in SDS Section 8].

Response Code	**Response Statement**
P310	Immediately call a POISON CENTER or doctor/physician.
P314	Get medical advice/attention if you feel unwell.
P391	Collect spillage.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P305 + P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash before reuse.

Storage Code	**Storage Statement**
P405	Store locked up.

Disposal Code	**Disposal Statement**
P501	Dispose of according to Local Regulations or Authorities

Section 3. Composition / Information on Ingredients

Ingredients	**Wt%**	**CAS NUMBER.**
Polyamide Resin	35-45	68082-29-1
Fillers	30-40	108-95-2/112-24-3
Modified byclo-aliphatic amine	20-25	Proprietary

Section 4. First Aid Measures

Routes of Exposure:

If in Eyes — Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Immediately call a POISON CENTER or doctor/physician.

If on Skin — Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. Seek immediate medical attention. If skin irritation or rash occurs: get medical advice.

If Swallowed — Rinse mouth. If the victim is conscious give water or milk to drink to dilute the effect. If vomiting occurs, place victim face downwards, with the head turned to the side and lower than the hips to prevent vomit entering the lungs. Seek medical attention if you feel unwell.

If Inhaled	Remove person to fresh air. Remove contaminated clothing and loosen remaining clothing. Allow person to assume most comfortable position and keep warm. Keep at rest until fully recovered. Get medical advice if breathing becomes difficult or if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms:

Ingestion:	Not applicable.
Inhalation:	Not applicable.
Skin:	Causes skin irritation. May cause an allergic skin reaction.
Eye:	Causes serious eye damage.
Chronic:	Causes damage to organs through prolonged or repeated exposure. Suspected of causing genetic defects.

Section 5. Fire Fighting Measures

Hazard Type	Non Flammable Liquid
Hazards from combustion products	Oxides of carbon, possible toxic fumes
Suitable Extinguishing media	Use foam, carbon dioxide or Dry Chemicals or water fog to extinguish flames.
Precautions for firefighters and special protective clothing	Wear full body protection and self-contained breathing apparatus.
HAZCHEM CODE	**3Z**

Section 6. Accidental Release Measures

Personal precautions:

Wear protective equipment as detailed in Section 8. Clear area of any unprotected personnel. Avoid contact with skin and eyes. Extinguish all sources of ignition.

Environmental precautions:

Adequate steps should be taken to prevent spillage reaching waterways and drains.

Spill and Disposal procedures:

Spilt material should be absorbed into dry inert material such as sand, earth or sawdust and disposed by incineration by approved agent or local regulations.

Section 7. Handling and Storage

Precautions for Handling:

- Read carefully and follow all instructions.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Do not breathe fumes, vapours or spray.
- Wash hands thoroughly after handling.
- Contaminated work clothing should not be allowed out of the workplace.
- Avoid release to the environment.
- Wear protective clothing [as detailed in SDS Section 8].

Precautions for Storage:

- Store away from incompatible materials listed in Section 10.
- Keep cool and container closed.
- Keep out of reach of children and locked up.

Section 8 Exposure Controls / Personal Protection

WORKPLACE EXPOSURE STANDARDS (provided for guidance only)

Substance		TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³
Phenol	[108-95-2]	1	3.8	2	7.7

Workplace Exposure Standard – Time Weighted Average (WES-TWA). The time-weighted average exposure standard designed to protect the worker from the effects of long-term exposure. Workplace Exposure Standard – Short-Term Exposure Limit (WESSTEL). The 15-minute average exposure standard. Applies to any 15- Minute period in the working day and is designed to protect the worker against adverse effects of irritation, chronic or irreversible tissue change, or narcosis that may increase the likelihood of accidents. The WES-STEL is not an alternative to the WES-TWA; both the short-term and time-weighted average exposures apply. Workplace Exposure Standards and Biological Exposure Indices FEB 2025 15TH EDITION.

Engineering Controls

Good ventilation should be sufficient in most conditions. If hot material is being used, local ventilation is necessary.

Personal Protection Equipment

Eyes	Wear safety goggles with side shields.
Hands and Skin	Wear chemical resistant gloves. Wear overalls and use barrier cream.
Respiratory	Avoid breathing vapour of dust by wearing AS1716 approved respirators.

Section 9 Physical and Chemical Properties

Appearance	Amber colour viscous liquid
Odour	Amine odour
Odour Threshold	Not applicable
pH	Not applicable
Boiling Point	Not measured
Melting Point	Not applicable
Freezing Point	Not applicable
Flash Point	Not measured
Flammability	Not applicable
Upper and Lower Exposure Limits	Not applicable
Volatile Component	Not applicable
Vapour Density	Not applicable
Specific Gravity	1.07
Solubilities	Miscible in water
Partition Coefficient:	Not applicable
Auto-ignition Temperature	Not applicable
Decomposition Temperature	Not applicable
Kinematic Viscosity	Not applicable
Particle Characteristics	Not applicable

Section 10. Stability and Reactivity

Stability of Substance	This product is stable under normal conditions.
Conditions to Avoid	None known.
Incompatible Materials	Avoid reaction with Resins.

Hazardous Decomposition Products	Oxides of carbon, possible toxic fumes

Section 11 Toxicological Information

Acute Effects:

Swallowed	Not applicable.
Dermal	Not applicable.
Inhalation	Not applicable.
Eye	Causes serious eye damage.
Skin	Causes skin irritation. May cause an allergic reaction.

Chronic Effects:

Carcinogenicity	Not applicable.
Reproductive Toxicity	Not applicable.
Germ Cell Mutagenicity	Suspected of causing genetic defects.
Aspiration	Not applicable.
STOT/SE	Not applicable.
STOT/RE	Causes damage to organs through prolonged or repeated exposure.

Section 12. Ecotoxicological Information

Toxic to aquatic life with long lasting effects.

Persistence and degradability	No data available
Bioaccumulation	No data available
Mobility in Soil	No data available
Other adverse effects	No data available
Precautions	**Do not allow to enter waterways.**

TRIETHYLENETETRAMINE: FATTY ACIDS, C18-UNSATURATED, DIMERS/ TETA: ■ DO NOT discharge into sewer or waterways. ■ For Triethylenetetramine (TETA): Log Pow (unprotonated form): -1.4; Vapor pressure: ca. 1 Pa at 20 C. Ethylenediamine: Koc – 4766; Diethylenetriamine: Koc – 19111. Environmental Fate: High adsorption of ethylenediamine and diethylenetriamine is most likely due to electrostatic interaction. TETA has a high potential for geoaccumulation. TETA is not readily or inherently biodegradable and can be regarded as non-biodegradable. Aquatic Fate: TETA is completely miscible with water forming an alkaline solution (pH 10 at 10 g/L). TETA was not found to have undergone hydrolysis after 36 days. TETA is not eliminated during waste water treatment. Direct photolysis of TETA in the aquatic compartment is not to be expected. Atmospheric Fate: The half-life due to photooxidative degradation by OH-radicals in the atmosphere is estimated to be 1.7 hours and is not expected to be a significant removal process from the environment. Ecotoxicity: TETA is not expected to bioaccumulate. TETA could be toxic to fish and has been found to be slightly to relatively nontoxic to guppies. Other, un-validated, test results with orfe and fathead minnow are in the same order of magnitude. Toxicity of TETA to Daphnia water fleas is generally low. Red winged blackbirds are the most sensitive species to TETA. TETA has been shown to effect the growth of Pseudomonas fluorenscens microorganisms. TETA is toxic to Scenedesmus subspicatus algae and has been shown to effect the growth of Selenastrum capricornutum algae. TETA has not been shown to interfere with normal embryonic development of sea urchin eggs; however, sea urchin larvae are more sensitive to TETA.

Section 13. Disposal Considerations

Disposal Method: Place recovered product into an appropriate waste container for disposal through appropriate waste company or specialized landfill in accordance

with local regulations. Ensure container is sealed and isolated away from ignition sources.

Disposal methods to avoid: Do not allow to enter waterways.

Section 14 Transport Information

This product is classified as Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code) (7th edition).

This product is classified as a Dangerous Good for transport in NZ ; NZS 5433:2020

Road, Rail, Sea and Air Transport

UN No	3082
Class - Primary	9
Packing Group	III
Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS LIQUID, N.O.S
Marine Pollutant	YES
Special Provisions	If the product's individual container is below 5L/kg, it can be transported as a non-DG as long as the product packaging is still labelled as per DG requirements and the driver is given safety information in accordance with Chapter 3.4 of the UNRTDG.

Section 15 Regulatory Information

Australia:
Classified as Hazardous according to the Globally Harmonised System of Classification and labelling of Chemicals (GHS) including Work, Health and Safety regulations, Australia.

Classified as a **Schedule 6** Poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

New Zealand:
This substance is classified hazardous according to the EPA Hazardous Substances (Classification) Notice 2020

EPA Approval Code: **Additives, Process Chemicals and Raw Materials (subsidiary)– HSR002503**

HSW (HS) Regulations 2017	Trigger Quantity
Certified Handlers	Not required
Location Certificate	Not required
Signage Trigger Quantities (Schedule 3)	1000L
Emergency Response Plan (Schedule 5)	1000L
Secondary Containment (Schedule 5)	1000L
Tracking (Schedule 26)	Not required
Restriction of use	Only use for the intended purpose.

Section 16 Other Information

Glossary

EC_{50}	Median effective concentration.
EEL	Environmental Exposure Limit.
EPA	Environmental Protection Authority
HSNO	Hazardous Substances and New Organisms.
HSW	Health and Safety at Work.

LC_{50}	Lethal concentration that will kill 50% of the test organisms inhaling or ingesting it.
LD_{50}	Lethal dose to kill 50% of test animals/organisms.
LEL	Lower explosive level.
OSHA	American Occupational Safety and Health Administration.
TEL	Tolerable Exposure Limit.
TLV	Threshold Limit Value-an exposure limit set by responsible authority.
UEL	Upper Explosive Level
WES	Workplace Exposure Limit

References:
Australia:

1. Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice.
2. Standard for the Uniform Scheduling of Medicines and Poisons.
3. Australian Code for the Transport of Dangerous Goods by Road & Rail.
4. Model Work Health and Safety Regulations, Schedule 10: Prohibited carcinogens, restricted carcinogens and restricted hazardous chemicals.
5. Workplace exposure standards for airborne contaminants, Safe work Australia.
6. American Conference of Industrial Hygienists (ACGIH).
7. Globally Harmonised System of classification and labelling of chemicals.

New Zealand:

1. EPA Hazardous Substances (Safety Data Sheets) Notice 2017
2. Workplace Exposure Standards and Biological Exposure Indices FEB 2025 15th edition.
3. Assigning a hazardous substance to a HSNO Approval (Aug 2013).
4. Transport of Dangerous goods on land NZS 5433:2020
5. HSW (Hazardous Substances) Regulations 2017

Disclaimer
This document has been prepared by TCC (NZ) Ltd and serves as the suppliers Safety Data Sheet ('SDS'). It is based on information concerning the product which has been provided to TCC (NZ) Ltd or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer. While TCC (NZ) have taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, TCC (NZ) Ltd accept no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS

The information herein is given in good faith, but no warranty, express or implied is made.

Please contact the Australian Manufacturer or New Zealand distributor, if further information is required.

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